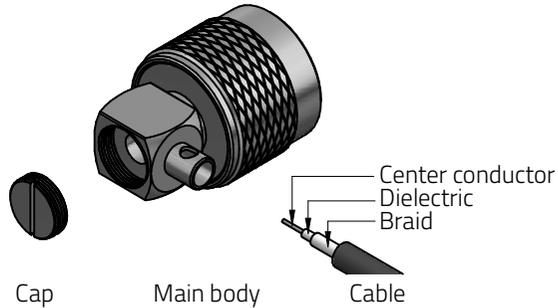
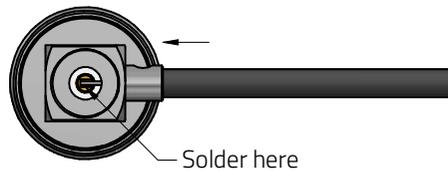


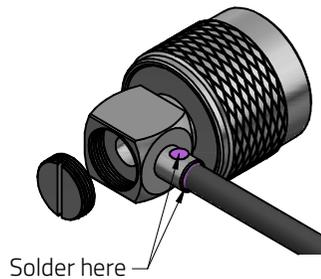
Step 1. Prepare connector components and strip coaxial cable according to given dimensions (check point 1)



Step 2. Insert cable into connector main body until cable dielectric is attached to connector internal positioning point. Check and make sure cable center conductor sits inside solder slot. Solder cable center conductor using minimum amount of solder paste (check point 2)



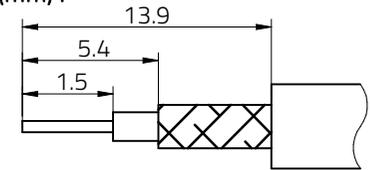
Step 3. Screw the cap on to connector slowly, solder inside the solder hole and solder 360° around solder neck (check point 3)



Assembly Method :
Center contact : Soldered
Outer contact : Soldered

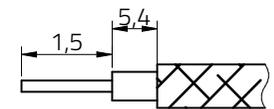
Cable Type : Flexible cable RG402/.141"

Cable Strip Dimensions (mm) :



Cable Type : Hand formable cable RG402/.141"

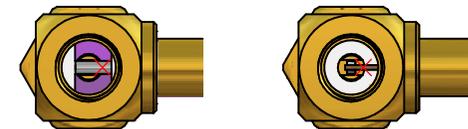
Cable Strip Dimensions (mm) :



Check Point :

1. No damaged components and no split cable after stripping

2. No excess or lack solder flow



3. No excess or lack solder flow



CREATED
CTc

CHECKED
JCh

DESCRIPTION

Assembly instructions

604 390 22 21 07 21

REVISION
001.001

STATUS
Valid

DATE
2022-04-15

BUSINESS UNIT
eiCan



Würth Elektronik eiSos GmbH & Co. KG
EMC & Inductive Solutions
Max-Eyth-Str. 1
74638 Waldenburg
Germany
Tel. +49 (0) 79 42 945 - 0
www.we-online.com
eiSos@we-online.com